



Technical Manual Index

Component Maintenance Manuals September 1, 2022

Number	Publ. Number CFM (58828)-TP	Engine Model LEAP	Nomenclature	CFM (58828) Part Number	VIN	Vendor Name (Cage Code)	Basic Issue Date	Rev No.	Rev Date	Rev Cycle
[24] ELECTRICAL POWER										
24-11-10	CM.158	-1C	GENERATOR AIR-OIL HEAT EXCHANGER	363-026-211-0 363-026-411-0	65142-000 65143-000	Ametek (12536)	October 18, 2021			AR
[71] POWER PLANT										
71-15-10	CM.103	-1C	INTEGRATED HINGE BEAM ASSEMBLY		610C6300-039	NEXCELLE (186R3)	April 23, 2021			AR
71-21-00	CM.106	-1C	FORWARD MOUNT ASSEMBLY	610C0030-505		CFM (58828)	May 23, 2022	01		AR
71-22-00	CM.107	-1C	AFT MOUNT ASSEMBLY	610C0040-505		CFM (58828)	May 23, 2022	01		AR
[73] ENGINE FUEL AND CONTROL										
73-10-00	N/A	ALL	GENERAL PRACTICES MANUAL			BAE Systems Controls (V89954)				
The General Practices Manual is no longer issued in its entirety. It is revised by sections. The current status of sections is noted in Appendix "A" attached. Sections can be requested by contacting cs-customer.service@baesystems.com or aviation.fleetsupport@ge.com										
73-11-05	CM.004	-1A, -1C	MAIN FUEL PUMP	2496M32P05	6970-125	Woodward (66503)	May 11, 2016	03	November 29, 2021	AR
73-11-06	CM.076	-1B	MAIN FUEL PUMP ASSEMBLY	2566M05P04	6970-126	Woodward (66503)	May 4, 2016			AR
73-11-10	CM.003	-1A, -1B, -1C	MAIN FUEL FILTER	2496M33P04	1326-1136	Woodward (66503)	April 26, 2016	01	January 4, 2022	AR
73-11-20	CM.038	-1A, -1C	SERVO FUEL HEATER	362-073-102-0	45731-1420	Meggitt CS (U6578)	March 25, 2016	01	April 6, 2018	AR
73-11-25	CM.062	-1B	SERVO FUEL HEATER	364-093-402-0	45731-1446	Meggitt CS (U6578)	September 27, 2016	01	April 6, 2018	AR
73-11-30	CM.056	-1A, -1B	FUEL NOZZLES	2085M31G02 2085M31G03	6120066E02 6120066E03	AA TECH (27515)	October 16, 2015	07	June 11, 2021	AR
73-11-35	CM.014	-1A	FUEL RETURN VALVE	362-073-402-0	82010240-2	Honeywell (06848)	June 23, 2016			AR
73-11-50	CM.016	-1A	INTEGRATED DRIVE GENERATOR OIL COOLER	362-097-502-0	67200406-2	Honeywell (70210)	June 23, 2016			AR
73-11-50	CM.060	-1B	INTEGRATED DRIVE GENERATOR OIL COOLER	364-094-005-0 364-094-105-0	ER9599G01 ER9600G01	Unison	December 05, 2016	01	February 28, 2018	AR
73-21-05	CM.002	-1A, -1B, -1C	FUEL METERING UNIT CONTROL ASSEMBLY	2496M34P04	8062-1157	Woodward (66503)	May 11, 2016	02	June 1, 2021	AR
73-21-06	CM.086	-1B	FUEL METERING UNIT	2628M36P01	8062-1155	Woodward (66503)	June 24, 2016	02	June 1, 2021	AR
73-21-10	CM.001	-1A, -1B, -1C	SCU-SVA	2496M35P02	8062-1151	Woodward (66503)	May 11, 2016	02	December 2, 2019	AR
73-21-12	CM.058	-1B	T12 SENSOR	364-075-611-0	0154NE2	Meggitt SS (S3960)	July 25, 2016			AR
73-21-14	CM.033	-1A, -1C	T12 SENSOR	362-075-610-0	0154NF	Meggitt SS (S3960)	March 11, 2016	01	June 3, 2016	AR
73-21-15	CM.034	-1A, -1B, -1C	T25 SENSOR	362-049-002-0	0154MW-CLB	Meggitt SS (S3960)	March 24, 2016	01	June 3, 2016	AR
73-21-25	CM.021	-1A, -1C	T3 SENSOR	2492M59P02	515876-1	Unison (83311)	October 12, 2015	01	June 30, 2018	AR
73-21-27	CM.078	-1B	T3 SENSOR	2566M93P01	515546-1	Unison (83311)	October 12, 2015	01	June 30, 2018	AR
73-21-30	CM.020	-1A, -1C	FUEL TEMPERATURE TRANSDUCER	2121M86P01	504243-1	Unison (83311)	October 12, 2015			AR
73-21-35	CM.051	-1A, -1C	FUEL MANIFOLD PRESSURE TRANSDUCER	2492M61P01	APT-483-1250-1615A	Kulite (34345)	August 31, 2015	04	May 8, 2019	AR
73-21-36	CM.085	-1B	FUEL MANIFOLD PRESS SENSOR	2603M28P02	APT-483B-1250-500A	Kulite (34345)	August 31, 2015	03	March 23, 2016	AR
73-21-37	CM.127	-1A, -1C	SENSOR - FUEL MANIFOLD PRESSURE TRANSDUCER	2763M01P01	300A110M5104-1	GE Digital Solutions	November 28, 2017			AR
73-21-38	CM.135	-1B	FUEL MANIFOLD PRESSURE TRANSDUCER	2763M02P02	300A110M5106-2	Druck Ltd.	June 9, 2020			AR
73-21-40	CM.019	-1A,-1B,-1C	PMA	2122M28P01	504909-1	Unison (83311)	December 30, 2015	02	September 30, 2018	AR

73-21-45	CM.049	-1A, -1C	PSS	2122M27P01	504910-1					
				2474M65P06	261811055-0303	FADEC Alliance (7NDG7)	May 24, 2016	05	May 28, 2021	AR
73-21-46	CM.079	-1B	PSS	2474M65P06	261811055-0303	FADEC Alliance (7NDG7)	June 15, 2016	03	April 30, 2020	AR
73-21-50	CM.017	-1A	RATING PLUG	2531M61P02	514148-2	Unison	October 12, 2015	01	October 31, 2018	AR
				2531M61P06	514148-6					
				2531M61P14	514148-14					
				2531M61P22	514148-22					
				2531M61P24	514148-24					
				2531M61P26	514148-26					
				2531M61P30	514148-30					
				2531M61P34	514148-34					
				2531M61P42	514148-42					
				2531M61P46	514148-46					
				2531M61P54	514148-54					
				2531M61P58	514148-58					
				2531M61P62	514148-62					
73-21-55	CM.050-IPC	-1A	EEC IPC	2500M34P03	115E6331G2	FADEC Alliance (7NDG7)	April 2, 2015	09	April 5, 2022	AR
				2500M34P04	115E6331G3					
				2500M34P05	115E6331G4					
				2500M34P06	115E6331G5					
73-21-55	CM.050	-1A	EEC	2500M34P03	115E6331G2	FADEC Alliance (7NDG7)	August 6, 2015	06	November 11, 2020	AR
				2500M34P04	115E6331G3					
				2500M34P05	115E6331G4					
				2500M34P06	115E6331G5					
				2500M34P08	115E9761G1					
73-21-56	CM.080-IPC	-1B	EEC IPC	2474M64P03	115E7192G2	FADEC Alliance (7NDG7)	June 10, 2015	07	May 12, 2022	AR
				2474M64P04	115E7192G3					
				2474M64P05	115E7192G4					
				2474M64P06	115E7192G5					
73-21-56	CM.080	-1B	EEC	2474M64P03	115E7192G2	FADEC Alliance (7NDG7)	March 29, 2016	04	October 12, 2020	AR
				2474M64P04	115E7192G3					
				2474M64P05	115E7192G4					
				2474M64P06	115E7192G5					
73-21-58	CM.077	-1B	RATING PLUG	2531M61P02	514148-02	Unison	October 12, 2015	02	April 30, 2018	AR
				2531M61P06	514148-06					
				2531M61P10	514148-10					
				2531M61P14	514148-14					
				2531M61P18	514148-18					
				2531M61P24	514148-24					
				2531M61P26	514148-26					
				2531M61P27	514148-27					
				2531M61P28	514148-28					
				2531M61P29	514148-29					
				2531M61P30	514148-30					
73-21-60	CM.055	-1A	HARNESS	362-085-505-0	362-085-505-0	CFM (58828)	June 23, 2016	02	July 27, 2021	AR
				362-085-605-0	362-085-605-0					
				362-085-704-0	362-085-704-0					
				362-085-804-0	362-085-804-0					
				362-085-904-0	362-085-904-0					
				362-086-004-0	362-086-004-0					
				362-086-104-0	362-086-104-0					
				362-086-204-0	362-086-204-0					
				362-086-304-0	362-086-304-0					
73-21-60	CM.056	-1B	HARNESS	364-083-111-0	364-083-111-0	CFM (58828)	October 28, 2016	02	November 2, 2021	AR
				364-083-211-0	364-083-211-0					

				364-083-312-0	364-083-312-0						
				364-083-412-0	364-083-412-0						
				364-083-512-0	364-083-512-0						
				364-083-612-0	364-083-612-0						
				364-083-710-0	364-083-710-0						
				364-083-811-0	364-083-811-0						
				364-083-911-0	364-083-911-0						
				364-055-211-0	364-055-211-0						
				364-055-311-0	364-055-311-0						
				364-055-411-0	364-055-411-0						
				364-056-511-0	364-056-511-0						
				364-056-612-0	364-056-612-0						
				364-056-711-0	364-056-711-0						
73-31-05	CM.044	-1A, -1B	FFT with IPL	2492M62P02	9-217-89	Crane (08748)	June 9, 2016	02	June 10, 2021	AR	
73-34-05	CM.052	-1A, -1B, -1C	FUEL DIFFERENTIAL PRESSURE TRANSDUCER	2492M60P01	APT-482-1250-60D	Kulite (34345)	January, 27 2015	06	September 21, 2018	AR	
				2492M60P02	APT-482A-1250-60D						
				2492M60P03	APT-482B-1250-60D						
73-34-06	CM.136	-1A, -1B, -1C	FUEL DIFFERENTIAL PRESSURE TRANSDUCER	2758M29P02	300A110M5103-2	Druck Ltd.	July 28, 2020	01	October 8, 2021	AR	
[74] IGNITION											
74-11-05	CM.023	-1A, -1C	EXCITER	2489M04P04	513610-4	Unison (59501)	December 31, 2015			AR	
74-11-07	CM.081	-1B	EXCITER	2569M32P02	515055-2	Unison (59501)	December 31, 2015			AR	
74-21-05	CM.024	-1A, -1C	IGNITION LEADS	2548M61P02	513484-2	Unison (59501)	December 30, 2015	01	August 15, 2021	AR	
				2489M03P02	514000-2						
74-21-07	CM.082	-1B	IGNITION LEADS	2570M25P01	515278-1	Unison (59501)	December 31, 2015	01	January 15, 2021	AR	
				2570M26P01	515277-1						
74-21-10	CM.025	-1A, -1B, -1C	IGNITER	2646M08P02	517212-4	Unison (59501)	October 12, 2015			AR	
[75] AIR											
75-11-05	CM.009	-1A, -1B, -1C	SBV-BAI	2721M05P01	8910-287	Woodward (66503)	May 11, 2016	01	March 22, 2017	AR	
75-11-10	CM.134	-1A, -1B	SBV-BAI	2704M79P01	8910-273	Woodward (66503)	September 14, 2017	02	November 9, 2021	AR	
75-21-05	CM.010	-1A, -1C	ACC VALVES	2496M40P04	8910-279	Woodward (66503)	April 29, 2016	03	October 24, 2019	AR	
				2629M63P02	8910-281						
				2496M40P05	8910-255						
				2629M63P03	8910-275						
75-21-06	CM.083	-1B	ACC VALVES	2641M77P01	8910-278	Woodward (66503)	March 30, 2016	03	October 24, 2019	AR	
				2641M77P02	8910-253						
				2641M78P02	8910-280						
				2641M78P03	8910-274						
				2762M01P01	8910-309						
75-23-05	CM.005	-1A, -1B, -1C	MTC ACTUATOR	2496M36P02	8100-0090	Woodward (66503)	May 3, 2016	01	January 16, 2019	AR	
75-23-10	CM.040	-1A, -1B	MTC VALVE LH	2460M52P08	521285-3	Meggitt SS (79318)	January 26, 2015			AR	
75-23-11	CM.041	-1A, -1B	MTC VALVE RH	2460M52P07	521425-3	Meggitt SS (79318)	January 23, 2015			AR	
75-24-05	CM.042	-1A	EEC COOLING BLOWER	362-094-910-0	AE0406A00	Technofan (F4957)	June 23, 2016			AR	
75-24-06	CM.043	-1B	EEC COOLING BLOWER	364-077-011-0	AE0406B01	Technofan (F4957)	September 15, 2016			AR	
75-31-05	CM.011	-1A, -1C	VBV ASSEMBLY	362-035-803-0	8100-0083	Woodward (66503)	March 21, 2016	03	October 16, 2017	AR	
75-31-05	CM.057	-1B	VBV ACTUATOR	364-072-501-0	63151012-1	Honeywell (59364)	September 30, 2016			AR	
75-32-05	CM.008	-1A, -1B, -1C	VSV ACTUATOR	2496M37P01	8100-0051	Woodward (66503)	May 11, 2016	01	January 11, 2019	AR	
				2496M37P02	8100-0091						
75-33-05	CM.007	-1A, -1B, -1C	TBV AIR VALVE	2496M38P04	8910-277	Woodward (66503)	May 11, 2016	02	November 14, 2019	AR	
				2496M38P05	8910-317						
				2496M38P06	8910-272						

75-41-05	CM.061	-1B, -1C	T OVERHEAT SENSOR	2496M38P07 363-033-303-0	8910-344 515564-3	Unison	October 27, 2016	03	October 1, 2020	AR
----------	--------	----------	-------------------	-----------------------------	----------------------	--------	------------------	----	-----------------	----

[77] ENGINE INDICATING

77-11-05	CM.031	-1A, -1C	N1 SPEED SENSOR	362-044-910-0	3222KGBA5	Meggitt SA (K0802)	April 1, 2016	02	April 3, 2020	AR
77-11-06	CM.066	-1B	N1 SPEED SENSOR	364-044-902-0	3224KGBA2	Meggitt SA (K0802)	October 21, 2016	01	April 22, 2020	AR
77-11-10	CM.032	-1A, -1C	N2 SPEED SENSOR	362-077-102-0	3223KGBA4	Meggitt SA (K0802)	April 1, 2016	02	January 31, 2020	AR
77-11-11	CM.067	-1B	N2 SPEED SENSOR	364-077-102-0	3225KGBA2	Meggitt SA (K0802)	October 21, 2016	02	October 14, 2020	AR
77-21-05	CM.030	-1A	T48 EGT SENSOR HARNESS	362-076-702-0	0503KHS A3	Meggitt SA (K0802)	April 26, 2016	01	April 27, 2020	AR
				362-076-902-0	0504KHS A3					
77-21-06	CM.065	-1B	T48 EGT SENSOR HARNESS	364-076-705-0	0509KHS A5	Meggitt SA (K0802)	October 19, 2016			AR
				364-076-905-0	0510KHS A5					
77-21-07	CM.157	-1C	T48 EGT SENSOR HARNESS (LEFT / RIGHT)	363-076-702-0	0507KHS A3	Meggitt SA (K0802)	September 17, 2021			AR
				363-076-703-0	0507KHS A4					
				363-076-902-0	0508KHS A3					
				363-076-903-0	0508KHS A4					
77-21-10	CM.035	-1A, -1C	T48 EGT SENSOR	362-024-602-0	5007KTC A4	Meggitt SA (K0802)	April 8, 2016	01	September 27, 2019	AR
				362-024-603-0	5007KTC O1					
77-21-11	CM.068	-1B	T48 EGT SENSOR	364-024-602-0	5011KTC O1	Meggitt SA (K0802)	October 10, 2016			AR
77-22-05	CM.022	-1A	CORE COMPARTMENT TEMP SENSOR	2492M43P02	517113-1	Unison (83311)	October 12, 2015			AR
77-31-05	CM.036	-1A, -1C	ACCELEROMETER (TCF)	362-076-210-0	144-168-000-031	Meggitt SA (S3960)	December 23, 2015			AR
77-31-06	CM.063	-1B	ACCELEROMETER (TCF)	364-076-201-0	144-168-000-501	Meggitt SA (S3960)	August 31, 2016			AR
77-31-10	CM.037	-1A, -1C	ACCELEROMETER (BEARING 1)	362-058-610-0	144-167-000-121	Meggitt SA (S3960)	December 23, 2015			AR
77-31-11	CM.064	-1B	ACCELEROMETER (BEARING 1)	364-076-001-0	144-167-000-511	Meggitt SA (S3960)	August 31, 2016			AR

[78] EXHAUST

78-11-05	CM.089	-1C	EXHAUST NOZZLE		BCL7000-03-0		June 9, 2021			AR
78-11-15	CM.090	-1C	EXHAUST FRONT PLUG ASSY AND KIT & EXHAUST REAR PLUG ASSY AND KIT		BCL8000-02-0	CFM (58828)	August 12, 2021			AR
					BCL8500-02-0					
78-32-10	CM.087	-1C	O-DUCT ASSEMBLY		BCL0010-12-0	NEXCELLE (1B6R3)	October 25, 2021			AR
78-32-20	CM.093	-1C	CASCADES KIT (POS 1 & POS 2)		BCL0100-03-0	CFM (58828)	June 8, 2021			AR
					BCL0150-02-0					
78-33-30	CM.105	-1C	AFT CORE COLW ASSY		610C0110-119	NEXCELLE (1B6R3)	March 5, 2021			AR
78-33-32	CM.139	-1C	LHS FWD CORE COWL ASSY		610C0100-089	NEXCELLE (1B6R3)	March 5, 2021			AR
78-33-34	CM.140	-1C	RHS FWD CORE COWL ASSY		610C0100-080	NEXCELLE (1B6R3)	March 5, 2021			AR
78-36-30	CM.092	-1C	ASSY-CASTELLATED LKG RING		BCL3500-06-0	NEXCELLE (1B6R3)	January 4, 2022			AR

[79] OIL

79-11-05	CM.054	-1A, -1C	OIL TANK	362-094-110-0	B1316-05696	CFM (58828)	July 24, 2015	01	September 13, 2021	AR
79-11-06	CM.074	-1B	OIL TANK	364-073-802-0	B1316-05711	CFM (58828)	May 11, 2016			AR
79-21-05	CM.053	-1A, -1C	LUBRICATION UNIT	362-074-103-0	B1316-06163	CFM (58828)	July 24, 2015	03	October 14, 2020	AR
79-21-06	CM.073	-1B	LUBRICATION UNIT	364-074-104-0	B1316-06162	CFM (58828)	May 20, 2015	01		AR
79-21-20	CM.072	-1B	MAIN HEAT EXCHANGER	364-093-302-0	45731-1444	Meggitt CS (U6578)	September 19, 2016			AR
79-21-25	CM.039	-1A, -1C	MAIN HEAT EXCHANGER	362-072-902-0	45731-1423	Meggitt CS (U6578)	March 25, 2016	01	October 22, 2020	AR
79-21-30	CM.026	-1A	ENGINE SURFACE AIR COOLING OIL COOLER	362-078-710-0	72110-000-1	Ametek (12536)	August 15, 2015	02	October 9, 2020	AR
				362-074-810-0	72110-000-2					
79-21-30	CM.069	-1B	ENGINE SURFACE AIR COOLING OIL COOLER	364-093-908-0	ER9477G01	Unison	December 05, 2016	01	February 28, 2018	AR
				364-093-808-0	ER9476G01					
				364-093-809-0	ER9625G01					
				364-093-909-0	ER9627G01					
79-21-31	CM.159	-1C	ENGINE AIR-OIL HEAT EXCHANGER	363-026-612-0	69135-000	Ametek (12536)	October 18, 2021			AR
				363-026-712-0	69136-000					

79-21-45	CM.015	-1A, -1B, -1C	EDUCTOR VALVE	363-026-512-0	69137-000						
79-31-05	CM.029	-1A, -1C	OIL LEVEL SENSOR	362-075-502-0	63292058-2	Honeywell (59364)	March 25, 2016	03	March 9, 2022	AR	
79-31-06	CM.071	-1B	OIL LEVEL SENSOR	362-073-903-0	8TJ146KAC1	Ametek (97424/4A887)	May 16, 2014	02	February 21, 2022	AR	
				364-073-904-0	77-210-4	Meggitt SA (95411)	October 21, 2016			AR	
79-32-05	CM.028	-1A, -1B, -1C	OIL PRESSURE AND TEMPERATURE SENSOR	362-074-311-0	PT9902-261-40077	Ametek (99564)	May 16, 2014	02	May 31, 2022	AR	
				362-074-312-0	PT9902-261-40100						
79-35-05	CM.027	-1A, -1B, -1C	OIL FILTER DIFFERENTIAL PRESSURE (OFDP) SENSOR	362-074-510-0	PD9902-72.5-40072	Ametek (99564)	May 16, 2014	02	March 27, 2017	AR	
79-36-05	CM.046	-1A, -1B	OIL DEBRIS MONITORING SEPARATOR	362-075-002-0	1F9128	Eaton - Aerospace Group (97484)	July 7, 2014		October 27, 2016	AR	
				362-075-003-0	1F9243						
79-36-10	CM.047	-1A, -1B, -1C	OIL DEBRIS MONITORING SENSOR	362-077-302-0	1G9205	Eaton - Aerospace Group (97484)	April 29, 2015	05	April 14, 2020	AR	
				364-077-302-0	1G9245						
79-36-20	CM.045	-1A, -1B, -1C	OIL DEBRIS MONITORING SCU	362-076-501-0	1H9193	Eaton - Aerospace Group (97484)	June 24, 2014	03	November 8, 2021	AR	
				362-076-503-0	1H9251						

[80] STARTING

80-11-05	CM.012	-1A, -1B, -1C	PNEUMATIC AIR STARTER	2529M66P04	63506083-4	Honeywell (59364)	October 1, 2015			AR
80-11-12	CM.075	-1B	MANUAL OVERRIDE FLEXSHAFT	2584M06P01	63278547-1	Honeywell (59364)	March 25, 2016			AR
80-11-15	CM.013	-1A, -1C	STARTER AIR VALVE	2496M44P01	63216083-1	Honeywell (59364)	October 1, 2015	03	April 8, 2020	AR
				2496M44P03	63216083-2					
80-12-15	CM.084	-1B	STARTER AIR VALVE	2496M44P02	63216103-1	Honeywell (59364)	March 25, 2016			AR



The Power of Flight

LEAP Technical Manual Index – September 1, 2022

FADEC INTERNATIONAL/BAE GENERAL PRACTICES MANUAL SECTIONS ARE AVAILABLE FOR FIRST TIER CUSTOMERS UPON REQUEST. PLEASE SUBMIT YOUR REQUEST TO aviation.fleetsupport@ge.com; ATTENTION CMM LIAISON. THE SECTIONS ARE REVISED INDIVIDUALLY. THE SECTIONS ARE ALSO AVAILABLE ON THE BAE (FADEC INTERNATIONAL) WEBSITE OR FROM BAE BY CONTACTING: cs-customer.service@baesystems.com.

	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
(SECTION)	LEAP ALL MODELS	GENERAL PRACTICES MANUAL SECTIONS		
73-10-00	LEAP ALL MODELS	General Information	11	09/09/21
73-10-16	LEAP ALL MODELS	Safety Instructions	6	03/24/11
73-10-19	LEAP ALL MODELS	Equivalent Tools, Materials, and Procedures	6	09/15/11
73-20-00	LEAP ALL MODELS	Soldering	6	11/17/11
73-20-02	LEAP ALL MODELS	Soldering and Desoldering Equipment Calibration	7	04/13/17
73-20-16	LEAP ALL MODELS	Circuit Card Assembly Soldering	9	04/19/22
73-20-17	LEAP ALL MODELS	Microcircuit Soldering	7	04/11/17
73-20-19	LEAP ALL MODELS	Terminal Connection	6	11/17/11
73-20-20	LEAP ALL MODELS	Hand Soldering	7	04/12/17
73-20-21	LEAP ALL MODELS	Manual Tinning Process	7	04/12/17
73-20-22	LEAP ALL MODELS	Surface Mounted Component Soldering	10	09/01/21



The Power of Flight

LEAP Technical Manual Index – September 1, 2022

FADEC INTERNATIONAL/BAE GENERAL PRACTICES MANUAL SECTIONS ARE AVAILABLE FOR FIRST TIER CUSTOMERS UPON REQUEST. PLEASE SUBMIT YOUR REQUEST TO aviation.fleetsupport@ge.com; ATTENTION CMM LIAISON. THE SECTIONS ARE REVISED INDIVIDUALLY. THE SECTIONS ARE ALSO AVAILABLE ON THE BAE (FADEC INTERNATIONAL) WEBSITE OR FROM BAE BY CONTACTING: cs-customer.service@baesystems.com.

Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-20-23	LEAP ALL MODELS Ball Grid Array Component Soldering <i>This Section has been converted to Proprietary Practices and is no longer available. For information contact BAE Customer Service.</i>	10	04/05/22
73-30-00	LEAP ALL MODELS General Repair	6	11/17/11
73-30-16	LEAP ALL MODELS Identification Marking	9	06/03/20
73-30-17	LEAP ALL MODELS Safety Wiring	6	11/17/11
73-30-19	LEAP ALL MODELS Threaded Insert Repair	7	07/01/15
73-30-20	LEAP ALL MODELS Out-of-Round Connector Repair	6	11/17/11
73-30-21	LEAP ALL MODELS Potting of Connectors	6	11/17/11
73-30-24	LEAP ALL MODELS Component Substitution	6	11/17/11
73-30-25	LEAP ALL MODELS Chemical Thread-Locking	6	11/17/11
73-30-26	LEAP ALL MODELS Steam Cleaning Procedure	1	08/12/21
73-40-00	LEAP ALL MODELS Circuit Card Assembly Repair	6	11/17/11
73-40-16	LEAP ALL MODELS Part Removal	8	04/13/17



The Power of Flight

LEAP Technical Manual Index – September 1, 2022

FADEC INTERNATIONAL/BAE GENERAL PRACTICES MANUAL SECTIONS ARE AVAILABLE FOR FIRST TIER CUSTOMERS UPON REQUEST. PLEASE SUBMIT YOUR REQUEST TO aviation.fleetsupport@ge.com; ATTENTION CMM LIAISON. THE SECTIONS ARE REVISED INDIVIDUALLY. THE SECTIONS ARE ALSO AVAILABLE ON THE BAE (FADEC INTERNATIONAL) WEBSITE OR FROM BAE BY CONTACTING: cs-customer.service@baesystems.com.

	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-40-17	LEAP ALL MODELS	Part Installation	7	04/12/17
73-40-18	LEAP ALL MODELS	Part Replacement	8	04/13/17
73-40-19	LEAP ALL MODELS	General Laminate, Conductor Repair	10	09/11/18
73-40-20	LEAP ALL MODELS	Modification of Internal Circuits	6	11/17/11
73-40-21	LEAP ALL MODELS	Solder Mask Repair	7	10/08/18
73-40-22	LEAP ALL MODELS	ESD Label Replacement	6	11/17/11
73-40-23	LEAP ALL MODELS	Gold Pin Replacement	6	11/17/11
73-40-24	LEAP ALL MODELS	Terminal Strip Repair	6	11/17/11
73-45-00	LEAP ALL MODELS	Bonding and Encapsulating	6	11/17/11
73-45-16	LEAP ALL MODELS	Epoxy Bonding	7	06/27/13
73-45-17	LEAP ALL MODELS	Epoxy Bonding (High Temperature)	6	11/17/11
73-45-18	LEAP ALL MODELS	RTV Application	6	11/17/11
73-50-00	LEAP ALL MODELS	Protective Coatings	6	11/17/11
73-50-16	LEAP ALL MODELS	Removal of Conformal Coatings	7	09/13/21



The Power of Flight

LEAP Technical Manual Index – September 1, 2022

FADEC INTERNATIONAL/BAE GENERAL PRACTICES MANUAL SECTIONS ARE AVAILABLE FOR FIRST TIER CUSTOMERS UPON REQUEST. PLEASE SUBMIT YOUR REQUEST TO aviation.fleetsupport@ge.com; ATTENTION CMM LIAISON. THE SECTIONS ARE REVISED INDIVIDUALLY. THE SECTIONS ARE ALSO AVAILABLE ON THE BAE (FADEC INTERNATIONAL) WEBSITE OR FROM BAE BY CONTACTING: cs-customer.service@baesystems.com.

	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-50-17	LEAP ALL MODELS	Recoating Conformal Coated Repaired Areas	9	09/01/16
73-50-18	LEAP ALL MODELS	Aluminum Surface Touch-up with Chromate Solution	6	11/17/11
73-50-19	LEAP ALL MODELS	Painted Surface Repair	6	11/17/11
73-60-00	LEAP ALL MODELS	Electrostatic Discharge Control	6	11/17/11
73-60-02	LEAP ALL MODELS	ESD Equipment Calibration	6	11/17/11
73-60-16	LEAP ALL MODELS	Handling ESDS Devices	6	11/17/11
73-61-00	LEAP ALL MODELS	Moisture Sensitive Devices	6	11/17/11
73-61-16	LEAP ALL MODELS	Moisture Sensitive Device Preparation	7	04/19/22
73-70-00	LEAP ALL MODELS	Flexible Circuit Card Assembly Repair	6	11/17/11
73-70-16	LEAP ALL MODELS	Connector Removal and Replacement	6	11/17/11
73-80-00	LEAP ALL MODELS	Magnetic Media and Software	6	11/17/11
73-80-16	LEAP ALL MODELS	Media Storage Precautions	6	11/17/11
73-80-17	LEAP ALL MODELS	Record Keeping and Configuration Control	6	11/17/11
73-90-00	LEAP ALL MODELS	Electrical Wiring	6	11/17/11



The Power of Flight

LEAP Technical Manual Index – September 1, 2022

FADEC INTERNATIONAL/BAE GENERAL PRACTICES MANUAL SECTIONS ARE AVAILABLE FOR FIRST TIER CUSTOMERS UPON REQUEST. PLEASE SUBMIT YOUR REQUEST TO aviation.fleetsupport@ge.com; ATTENTION CMM LIAISON. THE SECTIONS ARE REVISED INDIVIDUALLY. THE SECTIONS ARE ALSO AVAILABLE ON THE BAE (FADEC INTERNATIONAL) WEBSITE OR FROM BAE BY CONTACTING: cs-customer.service@baesystems.com.

	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-90-16	LEAP ALL MODELS	Wiring and Cable Lacing	6	11/17/11
73-90-17	LEAP ALL MODELS	Crimped Electrical Connection	7	06/15/15
73-90-18	LEAP ALL MODELS	Shielded Wire Processes	6	11/17/11
73-90-19	LEAP ALL MODELS	Wire Preparation Processes	6	11/17/11
73-95-00	LEAP ALL MODELS	Chassis Repairs	6	11/17/11
73-95-19	LEAP ALL MODELS	Broken Screw Removal	6	11/17/11
73-95-20	LEAP ALL MODELS	Chassis Dent and Scratch Repair	6	11/17/11
73-95-21	LEAP ALL MODELS	Chassis Surface Weld Area Repair	6	11/17/11
73-95-22	LEAP ALL MODELS	Chassis Surfaces Repair	6	11/17/11
73-95-30	LEAP ALL MODELS	Aluminum Surface Repair by Chemical Weld Application	6	11/17/11
73-95-32	LEAP ALL MODELS	Threaded Insert Overhaul	7	04/22/14
73-95-33	LEAP ALL MODELS	Chassis Brazed Joint Cleaning and Sealing Procedure	0	07/20/21