



Technical Manual Index

Component Maintenance Manuals September 1, 2021

Number	Publ. Number CFM (58828)-TP	Engine Model LEAP	Nomenclature	CFM (58828) Part Number	VIN	Vendor Name (Cage Code)	Basic Issue Date	Rev No.	Rev Date	Rev Cycle
[73] ENGINE FUEL AND CONTROL										
73-10-00	N/A	ALL	GENERAL PRACTICES MANUAL			BAE Systems Controls (V89954)				
The General Practices Manual is no longer issued in its entirety. It is revised by sections. The current status of sections is noted in Appendix "A" attached. Sections can be requested by contacting cs-customer.service@baesystems.com or aviation.fleetsupport@ge.com										
73-11-05	CM.004	-1A, -1C	MAIN FUEL PUMP	2496M32P05	6970-125	Woodward (66503)	May 11, 2016	02	October 11, 2019	AR
73-11-06	CM.076	-1B	MAIN FUEL PUMP	2566M05P04	6970-126	Woodward (66503)	May 4, 2016			AR
73-11-10	CM.003	-1A, -1B	MAIN FUEL FILTER	2496M33P04	1326-1136	Woodward (66503)	April 26, 2016			AR
73-11-20	CM.038	-1A	SERVO FUEL HEATER	362-073-102-0	45731-1420	Meggitt CS (U6578)	March 25, 2016			AR
73-11-25	CM.062	-1B	SERVO FUEL HEATER	364-093-402-0	45731-1446	Meggitt CS (U6578)	September 27, 2016	01	April 6, 2018	AR
73-11-30	CM.056	-1A, -1B	FUEL NOZZLES	2085M31G02	6120066E02	AA TECH (27515)	October 16, 2015	07	June 11, 2021	AR
				2085M31G03	6120066E03					
73-11-35	CM.014	-1A	FUEL RETURN VALVE	362-073-402-0	82010240-2	Honeywell (06848)	June 23, 2016			AR
73-11-50	CM.016	-1A	INTEGRATED DRIVE GENERATOR OIL COOLER	362-097-502-0	67200406-2	Honeywell (70210)	June 23, 2016			AR
73-11-50	CM.060	-1B	INTEGRATED DRIVE GENERATOR OIL COOLER	364-094-005-0	ER9599G01	Unison	December 05, 2016	01	February 28, 2018	AR
				364-094-105-0	ER9600G01					
73-21-05	CM.002	-1A	FUEL METERING UNIT CONTROL ASSEMBLY	2496M34P04	8062-1157	Woodward (66503)	May 11, 2016	02	June 1, 2021	AR
73-21-06	CM.086	-1B	FUEL METERING UNIT	2628M36P01	8062-1155	Woodward (66503)	June 24, 2016	02	June 1, 2021	AR
73-21-10	CM.001	-1A/-1B/-1C	SCU-SVA	2496M35P02	8062-1151	Woodward (66503)	May 11, 2016	02	December 2, 2019	AR
73-21-12	CM.058	-1B	T12 SENSOR	364-075-611-0	0154NE2	Meggitt SS (S3960)	July 25, 2016			AR
73-21-14	CM.033	-1A	T12 SENSOR	362-075-610-0	0154NF	Meggitt SS (S3960)	June 3, 2016			AR
73-21-15	CM.034	-1A, -1B	T25 SENSOR	362-049-002-0	0154MW-CLB	Meggitt SS (S3960)	June 3, 2016			AR
73-21-25	CM.021	-1A, -1C	T3 SENSOR	2492M59P02	515876-1	Unison (83311)	October 12, 2015	01	June 30, 2018	AR
73-21-27	CM.078	-1B	T3 SENSOR	2566M93P01	515546-1	Unison (83311)	October 12, 2015	01	June 30, 2018	AR
73-21-30	CM.020	-1A, -1C	FUEL TEMP SENSOR	2121M86P01	504243-1	Unison (83311)	October 12, 2015			AR
73-21-35	CM.051	-1A	FUEL MANIFOLD PRESSURE TRANSDUCER	2492M61P01	APT-483-1250-1615A	Kulite (34345)	August 31, 2015	04	May 8, 2019	AR
73-21-36	CM.085	-1B	FUEL MANIFOLD PRESS SENSOR	2603M28P02	APT-483B-1250-500A	Kulite (34345)	August 31, 2015	03	March 23, 2016	AR
73-21-37	CM.127	-1A, -1C	SENSOR - FUEL MANIFOLD PRESSURE TRANSDUCER	2763M01P01	300A110M5104-1	GE Digital Solutions	November 28, 2017			AR
73-21-38	CM.135	-1B	FUEL MANIFOLD PRESSURE TRANSDUCER	2763M02P02	300A110M5106-2	Druck Ltd.	June 9, 2020			AR
73-21-40	CM.019	-1A/-1B/-1C	PMA	2122M28P01	504909-1	Unison (83311)	December 30, 2015	02	September 30, 2018	AR
				2122M27P01	504910-1					
73-21-45	CM.049	-1A, -1C	PSS	2474M65P06	261811055-0303	FADEC Alliance (7NDG7)	May 24, 2016	03	January 15, 2019	AR
73-21-46	CM.079	-1B	PSS	2474M65P06	261811055-0303	FADEC Alliance (7NDG7)	June 15, 2016	03	April 30, 2020	AR
73-21-50	CM.017	-1A	RATING PLUG	2531M61P02	514148-2	Unison	October 12, 2015	01	October 31, 2018	AR
				2531M61P06	514148-6					
				2531M61P14	514148-14					
				2531M61P22	514148-22					
				2531M61P24	514148-24					
				2531M61P26	514148-26					



Technical Manual Index

Component Maintenance Manuals September 1, 2021

Number	Publ. Number CFM (58828)-TP	Engine Model LEAP	Nomenclature	CFM (58828) Part Number	VIN	Vendor Name (Cage Code)	Basic Issue Date	Rev No.	Rev Date	Rev Cycle
				2531M61P30	514148-30					
				2531M61P34	514148-34					
				2531M61P42	514148-42					
				2531M61P46	514148-46					
				2531M61P54	514148-54					
				2531M61P58	514148-58					
				2531M61P62	514148-62					
73-21-55	CM.050-IPC	-1A	EEC IPC	2500M34P03	115E6331G2	FADEC Alliance (7NDG7)	April 2, 2015	05	February 12, 2019	AR
				2500M34P04	115E6331G3					
				2500M34P05	115E6331G4					
				2500M34P06	115E6331G5					
73-21-55	CM.050	-1A	EEC	2500M34P03	115E6331G2	FADEC Alliance (7NDG7)	August 6, 2015	07	November 11, 2020	AR
				2500M34P04	115E6331G3					
				2500M34P05	115E6331G4					
				2500M34P06	115E6331G5					
73-21-56	CM.080-IPC	-1B	EEC IPC	2500M34P08	115E9761G1	FADEC Alliance (7NDG7)	June 10, 2015	06	November 18, 2020	AR
				2474M64P03	115E7192G2					
				2474M64P04	115E7192G3					
				2474M64P05	115E7192G4					
				2474M64P06	115E7192G5					
73-21-56	CM.080	-1B	EEC	2474M64P03	115E7192G2	FADEC Alliance (7NDG7)	March 29, 2016	04	October 12, 2020	AR
				2474M64P04	115E7192G3					
				2474M64P05	115E7192G4					
				2474M64P06	115E7192G5					



Technical Manual Index

Component Maintenance Manuals September 1, 2021

Number	Publ. Number CFM (58828)-TP CM.077	Engine Model LEAP	Nomenclature	CFM (58828) Part Number	VIN	Vendor Name (Cage Code)	Basic Issue Date	Rev No.	Rev Date	Rev Cycle
73-21-58	CM.077	-1B	RATING PLUG	2531M61P02	514148-02	Unison	October 12, 2015	02	April 30, 2018	AR
				2531M61P06	514148-06					
				2531M61P10	514148-10					
				2531M61P14	514148-14					
				2531M61P18	514148-18					
				2531M61P24	514148-24					
				2531M61P26	514148-26					
				2531M61P27	514148-27					
				2531M61P28	514148-28					
				2531M61P29	514148-29					
				2531M61P30	514148-30					



Technical Manual Index

Component Maintenance Manuals September 1, 2021

Number	Publ. Number CFM (58828)-TP	Engine Model LEAP	Nomenclature	CFM (58828) Part Number	VIN	Vendor Name (Cage Code)	Basic Issue Date	Rev No.	Rev Date	Rev Cycle
73-21-60	CM.055	-1A	HARNESS	362-085-505-0 362-085-605-0 362-085-704-0 362-085-804-0 362-085-904-0 362-086-004-0 362-086-104-0 362-086-204-0 362-086-304-0	362-085-505-0 362-085-605-0 362-085-704-0 362-085-804-0 362-085-904-0 362-086-004-0 362-086-104-0 362-086-204-0 362-086-304-0	CFM (58828)	June 23, 2016	02	July 27, 2021	AR
73-21-60	CM.056	-1B	HARNESS	364-083-111-0 364-083-211-0 364-083-312-0 364-083-412-0 364-083-512-0 364-083-612-0 364-083-710-0 364-083-811-0 364-083-911-0 364-055-211-0 364-055-311-0 364-055-411-0 364-056-511-0 364-056-612-0 364-056-711-0	364-083-111-0 364-083-211-0 364-083-312-0 364-083-412-0 364-083-512-0 364-083-612-0 364-083-710-0 364-083-811-0 364-083-911-0 364-055-211-0 364-055-311-0 364-055-411-0 364-056-511-0 364-056-612-0 364-056-711-0	CFM (58828)	October 28, 2016			AR
73-31-05	CM.044	-1A, -1B	FFT with IPL	2492M62P02	9-217-89	Crane (08748)	June 9, 2016	01	April 5, 2019	AR
73-34-05	CM.052	-1A	FUEL DIFFERENTIAL PRESSURE TRANSDUCER	2492M60P01 2492M60P02 2492M60P03	APT-482-1250-60D APT-482A-1250-60D APT-482B-1250-60D	Kulite (34345)	January, 27 2015	06	September 21, 2016	AR
73-34-05	CM.052	-1B	FUEL DIFFERENTIAL PRESSURE TRANSDUCER	2492M60P01 2492M60P02	APT-482-1250-60D APT-482A-1250-60D	Kulite (34345)	march 23, 2016			
73-34-06	CM.136	-1A, -1B, -1C	FUEL DIFERENTIAL PRESSURE TRANSDUCER	2758M29P02	300A110M5103-2	Druck Ltd.	July 28, 2020			AR



Technical Manual Index

Component Maintenance Manuals September 1, 2021

Number	Publ. Number CFM (58828)-TP	Engine Model LEAP	Nomenclature	CFM (58828) Part Number	VIN	Vendor Name (Cage Code)	Basic Issue Date	Rev No.	Rev Date	Rev Cycle
[74] IGNITION										
74-11-05	CM.023	-1A, -1C	EXCITER	2489M04P04	513610-4	Unison (59501)	December 31, 2015			AR
74-11-07	CM.081	-1B	EXCITER	2569M32P02	515055-2	Unison (59501)	December 31, 2015			AR
74-21-05	CM.024	-1A, -1C	IGNITION LEADS	2548M61P02	513484-2	Unison (59501)	December 30, 2015			AR
				2489M03P02	514000-2					
74-21-07	CM.082	-1B	IGNITION LEADS	2570M25P01	515278-1	Unison (59501)	December 31, 2015			AR
				2570M26P01	515277-1					
74-21-10	CM.025	-1A, -1B	IGNITER	2646M08P02	517212-4	Unison (59501)	October 12, 2015			AR
[75] AIR										
75-11-05	CM.009	-1A/-1B/-1C	SBV-BAI	2721M05P01	8910-287	Woodward (66503)	May 11, 2016	01	March 22, 2017	AR
75-11-10	CM.134	-1A, -1B	SBV-BAI	2704M79P01	8910-273	Woodward (66503)	September 14, 2017	01	April 1, 2019	AR
75-21-05	CM.010	-1A	ACC VALVES	2496M40P04	8910-279	Woodward (66503)	April 29, 2016	03	October 24, 2019	AR
				2629M63P02	8910-281					
				2496M40P05	8910-255					
				2629M63P03	8910-275					
75-21-06	CM.083	-1B	ACC VALVES	2641M77P01	8910-278	Woodward (66503)	March 30, 2016	03	October 24, 2019	AR
				2641M77P02	8910-253					
				2641M78P02	8910-280					
				2641M78P03	8910-274					
				2762M01P01	8910-309					
75-23-05	CM.005	-1A, -1B	MTC ACTUATOR	2496M36P02	8100-0090	Woodward (66503)	May 3, 2016	01	January 16, 2019	AR
75-23-10	CM.040	-1A/-1B	MTC VALVE LH	2460M52P08	521285-3	Meggitt SS (79318)	January 26, 2015			AR
75-23-11	CM.041	-1A/-1B	MTC VALVE RH	2460M52P07	521425-3	Meggitt SS (79318)	January 23, 2015			AR
75-24-05	CM.042	-1A	EEC COOLING BLOWER	362-094-910-0	AE0406A00	Technofan (F4957)	June 23, 2016			AR
75-24-06	CM.043	-1B	EEC COOLING BLOWER	364-077-011-0	AE0406B01	Technofan (F4957)	September 15, 2016			AR
75-31-05	CM.011	-1A/-1C	VBV ASSEMBLY	362-035-803-0	8100-0083	Woodward (66503)	March 21, 2016	03	October 16, 2017	AR
75-31-05	CM.057	-1B	VBV ACTUATOR	364-072-501-0	63151012-1	Honeywell (59364)	September 30, 2016			AR
75-32-05	CM.008	-1A	VSV ACTUATOR	2496M37P01	8100-0051	Woodward (66503)	May 11, 2016	01	January 11, 2019	AR
				2496M37P02	8100-0091					
75-33-05	CM.007	-1A/-1B/-1C	TBV AIR VALVE	2496M38P04	8910-277	Woodward (66503)	May 11, 2016	02	November 14, 2019	AR
				2496M38P05	8910-317					
				2496M38P06	8910-272					
				2496M38P07	8910-344					
75-41-05	CM.061	-1B	T OVERHEAT SENSOR	363-033-303-0	515564-3	Unison	October 27, 2016			



Technical Manual Index

Component Maintenance Manuals September 1, 2021

Number	Publ. Number CFM (58828)-TP	Engine Model LEAP	Nomenclature	CFM (58828) Part Number	VIN	Vendor Name (Cage Code)	Basic Issue Date	Rev No.	Rev Date	Rev Cycle
[77] ENGINE INDICATING										
77-11-05	CM.031	-1A	N1 SPEED SENSOR	362-044-910-0	3222KGBA5	Meggitt SA (K0802)	April 1, 2016	02	April 3, 2020	AR
77-11-06	CM.066	-1B	N1 SPEED SENSOR	364-044-902-0	3224KGBA2	Meggitt SA (K0802)	October 21, 2016	01	April 22, 2020	AR
77-11-10	CM.032	-1A	N2 SPEED SENSOR	362-077-102-0	3223KGBA4	Meggitt SA (K0802)	April 1, 2016	02	January 31, 2020	AR
77-11-11	CM.067	-1B	N2 SPEED SENSOR	364-077-102-0	3225KGBA2	Meggitt SA (K0802)	October 21, 2016	02	October 14, 2020	AR
77-21-05	CM.030	-1A	T48 EGT SENSOR HARNESS	362-076-702-0	0503KHS A3	Meggitt SA (K0802)	April 26, 2016	01	April 27, 2020	AR
				362-076-902-0	0504KHS A3					
77-21-06	CM.065	-1B	T48 EGT SENSOR HARNESS	364-076-705-0	0509KHS A5	Meggitt SA (K0802)	October 19, 2016			AR
				364-076-905-0	0510KHS A5					
77-21-10	CM.035	-1A	T48 EGT SENSOR	362-024-602-0	5007KTCA4	Meggitt SA (K0802)	April 8, 2016	01	September 27, 2019	AR
				362-024-603-0	5007KTC01					
77-21-11	CM.068	-1B	T48 EGT SENSOR	364-024-602-0	5011KTC01	Meggitt SA (K0802)	October 10, 2016			AR
77-22-05	CM.022	-1A	CORE COMPARTMENT TEMP SENSOR	2492M43P02	517113-1	Unison (83311)	October 12, 2015			AR
77-31-05	CM.036	-1A	ACCELEROMETER (TCF)	362-076-210-0	144-168-000-031	Meggitt SA (S3960)	December 23, 2015			AR
77-31-06	CM.063	-1B	ACCELEROMETER (TCF)	364-076-201-0	144-168-000-501	Meggitt SA (S3960)	August 31, 2016			AR
77-31-10	CM.037	-1A	ACCELEROMETER (BEARING 1)	362-058-610-0	144-167-000-121	Meggitt SA (S3960)	December 23, 2015			AR
77-31-11	CM.064	-1B	ACCELEROMETER (BEARING 1)	364-076-001-0	144-167-000-511	Meggitt SA (S3960)	August 31, 2016			AR



Technical Manual Index

Component Maintenance Manuals September 1, 2021

Number	Publ. Number CFM (58828)-TP	Engine Model LEAP	Nomenclature	CFM (58828) Part Number	VIN	Vendor Name (Cage Code)	Basic Issue Date	Rev No.	Rev Date	Rev Cycle
[79] OIL										
79-11-05	CM.054	-1A	OIL TANK	362-094-110-0	B1316-05696	CFM (58828)	July 24, 2015			AR
79-11-06	CM.074	-1B	OIL TANK	364-073-802-0	B1316-05711	CFM (58828)	May 11, 2016			AR
79-21-05	CM.053	-1A	LUBRICATION UNIT	362-074-103-0	B1316-06163	CFM (58828)	July 24, 2015	03	October 14, 2020	AR
79-21-06	CM.073	-1B	LUBRICATION UNIT	364-074-104-0	B1316-06162	CFM (58828)	May 20, 2015			AR
79-21-20	CM.072	-1B	MAIN HEAT EXCHANGER	364-093-302-0	45731-1444	Meggitt CS (U6578)	September 19, 2016			AR
79-21-25	CM.039	-1A	MAIN HEAT EXCHANGER	362-072-902-0	45731-1423	Meggitt CS (U6578)	March 25, 2016			AR
79-21-30	CM.026	-1A	ENGINE SURFACE AIR COOLING OIL COOLER	362-078-710-0	72110-000-1	Ametek (12536)	August 15, 2015	02	October 9, 2020	AR
				362-074-810-0	72110-000-2					
79-21-30	CM.069	-1B	ENGINE SURFACE AIR COOLING OIL COOLER	364-093-908-0	ER9477G01	Unison	December 05, 2016	01	February 28, 2018	AR
				364-093-808-0	ER9476G01					
				364-093-809-0	ER9625G01					
				364-093-909-0	ER9627G01					
79-21-45	CM.015	-1A, -1B	EDUCTOR VALVE	362-075-502-0	63292058-2	Honeywell (59364)	March 25, 2016			AR
79-31-05	CM.029	-1A	OIL LEVEL SENSOR	362-073-903-0	8TJ146KAC1	Ametek (97424/4A887)	May 16, 2014			AR
79-31-06	CM.071	-1B	OIL LEVEL SENSOR	364-073-904-0	77-210-4	Meggitt SA (95411)	October 21, 2016			AR
79-32-05	CM.028	-1A, -1B	OIL PRESSURE AND TEMPERATURE (EOPT) SENSOR	362-074-311-0	PT9902-261-40077	Ametek (97424/4A887)	May 16, 2014			AR
79-35-05	CM.027	-1A, -1B	OIL FILTER DIFFERENTIAL PRESSURE (OFDP) SENSOR	362-074-510-0	PD9902-72.5-40072	Ametek (97424/4A887)	May 16, 2014	02	March 27, 2017	AR
79-36-05	CM.046	-1A, -1B	OIL DEBRIS MONITORING SEPARATOR	362-075-002-0	1F9128	Eaton - Aerospace Group (97484)	July 7, 2014	04	October 27, 2016	AR
				362-075-003-0	1F9243					
79-36-10	CM.047	-1A, -1B	OIL DEBRIS MONITORING SENSOR	362-077-302-0	1G9205	Eaton - Aerospace Group (97484)	April 29, 2015	05	April 14, 2020	AR
				364-077-302-0	1G9245					
79-36-20	CM.045	-1A, -1B	OIL DEBRIS MONITORING SCU	362-076-501-0	1H9193	Eaton - Aerospace Group (97484)	June 24, 2014	02	October 27, 2016	AR
				362-076-503-0	1H9251					
[80] STARTING										
80-11-05	CM.012	-1A, -1B	PNEUMATIC AIR STARTER	2529M66P04	63506083-4	Honeywell (59364)	October 1, 2015			AR
80-11-12	CM.075	-1B	MANUAL OVERRIDE FLEXSHAFT	2584M06P01	63278547-1	Honeywell (59364)	March 25, 2016			AR
80-11-15	CM.013	-1A	STARTER AIR VALVE	2496M44P01	63216083-1	Honeywell (59364)	October 1, 2015	03	April 8, 2020	AR
				2496M44P03	63216083-2					
80-12-15	CM.084	-1B	STARTER AIR VALVE	2496M44P02	63216103-1	Honeywell (59364)	March 25, 2016			AR



The Power of Flight

LEAP Technical Manual Index – September 1, 2021

FADEC INTERNATIONAL/BAE GENERAL PRACTICES MANUAL SECTIONS ARE AVAILABLE FOR FIRST TIER CUSTOMERS UPON REQUEST. PLEASE SUBMIT YOUR REQUEST TO aviation.fleetsupport@ge.com; ATTENTION CMM LIAISON. THE SECTIONS ARE REVISED INDIVIDUALLY. THE SECTIONS ARE ALSO AVAILABLE ON THE BAE (FADEC INTERNATIONAL) WEBSITE OR FROM BAE BY CONTACTING: cs-customer.service@baesystems.com.

	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
(SECTION)	LEAP ALL MODELS	GENERAL PRACTICES MANUAL SECTIONS		
73-10-00	LEAP ALL MODELS	General Information	10	08/18/17
73-10-16	LEAP ALL MODELS	Safety Instructions	6	03/24/11
73-10-19	LEAP ALL MODELS	Equivalent Tools, Materials, and Procedures	6	09/15/11
73-20-00	LEAP ALL MODELS	Soldering	6	11/17/11
73-20-02	LEAP ALL MODELS	Soldering and Desoldering Equipment Calibration	7	04/13/17
73-20-16	LEAP ALL MODELS	Circuit Card Assembly Soldering	7	04/11/17
73-20-17	LEAP ALL MODELS	Microcircuit Soldering	7	04/11/17
73-20-19	LEAP ALL MODELS	Terminal Connection	6	11/17/11
73-20-20	LEAP ALL MODELS	Hand Soldering	7	04/12/17
73-20-21	LEAP ALL MODELS	Manual Tinning Process	7	04/12/17
73-20-22	LEAP ALL MODELS	Surface Mounted Component Soldering	9	05/20/21



The Power of Flight

LEAP Technical Manual Index – September 1, 2021

FADEC INTERNATIONAL/BAE GENERAL PRACTICES MANUAL SECTIONS ARE AVAILABLE FOR FIRST TIER CUSTOMERS UPON REQUEST. PLEASE SUBMIT YOUR REQUEST TO aviation.fleetsupport@ge.com; ATTENTION CMM LIAISON. THE SECTIONS ARE REVISED INDIVIDUALLY. THE SECTIONS ARE ALSO AVAILABLE ON THE BAE (FADEC INTERNATIONAL) WEBSITE OR FROM BAE BY CONTACTING: cs-customer.service@baesystems.com.

	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-20-23	LEAP ALL MODELS	Ball Grid Array Component Soldering <i>This Section has been converted to Proprietary Practices and is no longer available. For information contact BAE Customer Service.</i>	8	06/07/19
73-30-00	LEAP ALL MODELS	General Repair	6	11/17/11
73-30-16	LEAP ALL MODELS	Identification Marking	9	06/03/20
73-30-17	LEAP ALL MODELS	Safety Wiring	6	11/17/11
73-30-19	LEAP ALL MODELS	Threaded Insert Repair	7	07/01/15
73-30-20	LEAP ALL MODELS	Out-of-Round Connector Repair	6	11/17/11
73-30-21	LEAP ALL MODELS	Potting of Connectors	6	11/17/11
73-30-24	LEAP ALL MODELS	Component Substitution	6	11/17/11
73-30-25	LEAP ALL MODELS	Chemical Thread-Locking	6	11/17/11
73-30-26	LEAP ALL MODELS	Steam Cleaning Procedure	0	05/18/21
73-40-00	LEAP ALL MODELS	Circuit Card Assembly Repair	6	11/17/11
73-40-16	LEAP ALL MODELS	Part Removal	8	04/13/17



The Power of Flight

LEAP Technical Manual Index – September 1, 2021

FADEC INTERNATIONAL/BAE GENERAL PRACTICES MANUAL SECTIONS ARE AVAILABLE FOR FIRST TIER CUSTOMERS UPON REQUEST. PLEASE SUBMIT YOUR REQUEST TO aviation.fleetsupport@ge.com; ATTENTION CMM LIAISON. THE SECTIONS ARE REVISED INDIVIDUALLY. THE SECTIONS ARE ALSO AVAILABLE ON THE BAE (FADEC INTERNATIONAL) WEBSITE OR FROM BAE BY CONTACTING: cs-customer.service@baesystems.com.

	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-40-17	LEAP ALL MODELS	Part Installation	7	04/12/17
73-40-18	LEAP ALL MODELS	Part Replacement	8	04/13/17
73-40-19	LEAP ALL MODELS	General Laminate, Conductor Repair	10	09/11/18
73-40-20	LEAP ALL MODELS	Modification of Internal Circuits	6	11/17/11
73-40-21	LEAP ALL MODELS	Solder Mask Repair	7	10/08/18
73-40-22	LEAP ALL MODELS	ESD Label Replacement	6	11/17/11
73-40-23	LEAP ALL MODELS	Gold Pin Replacement	6	11/17/11
73-40-24	LEAP ALL MODELS	Terminal Strip Repair	6	11/17/11
73-45-00	LEAP ALL MODELS	Bonding and Encapsulating	6	11/17/11
73-45-16	LEAP ALL MODELS	Epoxy Bonding	7	06/27/13
73-45-17	LEAP ALL MODELS	Epoxy Bonding (High Temperature)	6	11/17/11
73-45-18	LEAP ALL MODELS	RTV Application	6	11/17/11
73-50-00	LEAP ALL MODELS	Protective Coatings	6	11/17/11
73-50-16	LEAP ALL MODELS	Removal of Conformal Coatings	6	11/17/11



The Power of Flight

LEAP Technical Manual Index – September 1, 2021

FADEC INTERNATIONAL/BAE GENERAL PRACTICES MANUAL SECTIONS ARE AVAILABLE FOR FIRST TIER CUSTOMERS UPON REQUEST. PLEASE SUBMIT YOUR REQUEST TO aviation.fleetsupport@ge.com; ATTENTION CMM LIAISON. THE SECTIONS ARE REVISED INDIVIDUALLY. THE SECTIONS ARE ALSO AVAILABLE ON THE BAE (FADEC INTERNATIONAL) WEBSITE OR FROM BAE BY CONTACTING: cs-customer.service@baesystems.com.

	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-50-17	LEAP ALL MODELS	Recoating Conformal Coated Repaired Areas	9	09/01/16
73-50-18	LEAP ALL MODELS	Aluminum Surface Touch-up with Chromate Solution	6	11/17/11
73-50-19	LEAP ALL MODELS	Painted Surface Repair	6	11/17/11
73-60-00	LEAP ALL MODELS	Electrostatic Discharge Control	6	11/17/11
73-60-02	LEAP ALL MODELS	ESD Equipment Calibration	6	11/17/11
73-60-16	LEAP ALL MODELS	Handling ESDS Devices	6	11/17/11
73-61-00	LEAP ALL MODELS	Moisture Sensitive Devices	6	11/17/11
73-61-16	LEAP ALL MODELS	Moisture Sensitive Device Preparation	6	11/17/11
73-70-00	LEAP ALL MODELS	Flexible Circuit Card Assembly Repair	6	11/17/11
73-70-16	LEAP ALL MODELS	Connector Removal and Replacement	6	11/17/11
73-80-00	LEAP ALL MODELS	Magnetic Media and Software	6	11/17/11
73-80-16	LEAP ALL MODELS	Media Storage Precautions	6	11/17/11
73-80-17	LEAP ALL MODELS	Record Keeping and Configuration Control	6	11/17/11
73-90-00	LEAP ALL MODELS	Electrical Wiring	6	11/17/11



The Power of Flight

LEAP Technical Manual Index – September 1, 2021

FADEC INTERNATIONAL/BAE GENERAL PRACTICES MANUAL SECTIONS ARE AVAILABLE FOR FIRST TIER CUSTOMERS UPON REQUEST. PLEASE SUBMIT YOUR REQUEST TO aviation.fleetsupport@ge.com; ATTENTION CMM LIAISON. THE SECTIONS ARE REVISED INDIVIDUALLY. THE SECTIONS ARE ALSO AVAILABLE ON THE BAE (FADEC INTERNATIONAL) WEBSITE OR FROM BAE BY CONTACTING: cs-customer.service@baesystems.com.

	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-90-16	LEAP ALL MODELS	Wiring and Cable Lacing	6	11/17/11
73-90-17	LEAP ALL MODELS	Crimped Electrical Connection	7	06/15/15
73-90-18	LEAP ALL MODELS	Shielded Wire Processes	6	11/17/11
73-90-19	LEAP ALL MODELS	Wire Preparation Processes	6	11/17/11
73-95-00	LEAP ALL MODELS	Chassis Repairs	6	11/17/11
73-95-19	LEAP ALL MODELS	Broken Screw Removal	6	11/17/11
73-95-20	LEAP ALL MODELS	Chassis Dent and Scratch Repair	6	11/17/11
73-95-21	LEAP ALL MODELS	Chassis Surface Weld Area Repair	6	11/17/11
73-95-22	LEAP ALL MODELS	Chassis Surfaces Repair	6	11/17/11
73-95-30	LEAP ALL MODELS	Aluminum Surface Repair by Chemical Weld Application	6	11/17/11
73-95-32	LEAP ALL MODELS	Threaded Insert Overhaul	7	04/22/14
73-95-33	LEAP ALL MODELS	Chassis Brazed Joint Cleaning and Sealing Procedure	0	07/20/21